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<b>DART AEROSPACE LTD</b>		<b>Work Order:</b>	18759
<b>Description:</b> Doubler		<b>Part Number:</b>	D3140-301/-303
<b>Dwg:</b> D3140 Rev. B Page 6		<b>Qty:</b>	6
		Stack of 6	
		Page 1 of 1	

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveller	HA	03.01.29	6
2	MV	Cut blanks: 48.700" x 7.350" Material: 6061-T6 (QQ-A-250/11) 0.063" thick (M6061T6S.063) Batch: <u>M 3019</u> Identify as D3140-301	SB	03.02.17	6
3	MV	Cut blanks: 48.700" x 7.250" Material: 6061-T6 (QQ-A-250/11) 0.063" thick (M6061T6S.063) Batch: <u>M 3019</u> Identify as D3140-303	SB	03.02.17	6
4	MV	Machine D3140-301 as per Folio FA316 and Dwg D3140	SB	03/02/56	
5	QC2	Inspect parts as they come off the CNC machine	SB	03/02/56	
6	MV	Deburr	SB	03/02/56	
7	QC8	Second inspection	SB	03/02/56	
8	MV	Machine D3140-303 as per Folio FA316 and Dwg D3140	SB	03/02/56	
9	QC2	Inspect parts as they come off the CNC machine	SB	03/02/56	
10	MV	Deburr	SB	03/02/56	
11	QC8	Second inspection	SB	03/02/56	
12	FP	Chemical Conversion Coat D3140-301 & D3140-303 as per QSI 005 4.1	J	03/03/11	6
13	QC3	Inspect Conversion Coat	HA	03.03.11	6
14	ST	Identify and Stock	HA	03.03.11	6
15	AC	Cost / part <u>25.97</u> <u>25.97</u> 50% to -301/-303	HA	03.03.12	6
16	DC	Close W/O <u>25.97</u> <u>25.97</u> Inspect Level 21	HA	03.03.12	-

Rev	Date	Change	Revised By	Approved
A	02.11.06	New issue	KJ/RF	HA

RELEASED  
03.01.29